

# 3M™ Reusable Respirator Trade-in Program

Get FREE 3M™ Reusable Respirator facepieces\* in exchange for competitive facepieces and your purchase of 3M™ Cartridges and/or Filters.\*\*

## What's in it for you?

**Cost savings.** Upgrade your existing reusable respirator facepieces for free.

**Convenience.** All 3M reusable respirators have the same bayonet-style connector allowing for flexibility in facepiece style and filter and cartridges selection.


**Support.** Whether it's your regional sales representative, our technical service team or our online resources, we're here to help you along the way.

## What do you do to make it happen?

1. Contact your local 3M safety representative to confirm and process trade-in request, or call our customer service number: 1-800-328-1667.
2. User must order cartridges and filters from a 3M Authorized Distributor.
3. 3M will ship free facepieces to the distributor or end-user.
4. User and/or distributor collects and appropriately disposes of competitive facepieces.

**Trade-in Offer Example**



**Trade in your competitive facepieces...**  
(Minimum quantity: 10)



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**Get the same number of 3M™ Reusable Respirator facepieces FREE...**  
(Mix and match styles)

**= 10**





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**...when you order the appropriate number of cartridges and/or filters from a 3M distributor**  
(See chart below)





**x 2 = 8 pairs**



**x 10 = 60 pairs**

**Trade-in Ratio of Cartridges/Filters per Facepiece** (Check other side of sheet to see available selection of filters and cartridges.)

Facepiece	Half	
	6000 Series	6500 Series
		
Cartridges and/or FilterPurchase Quantity per Facepiece	2 pairs	2 pairs

\*A minimum selection of 10 assorted facepieces necessary to meet trade-in program requirements.

\*\*See chart for trade-in ratio of cartridges or filters to be purchased for each qualifying trade-in facepiece.

Interested in getting started? Learn more at [3M.com/RRtradein](https://www.3m.com/RRtradein)



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3M reserves the right to change or discontinue this program at any time.

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