



**Scotch-Weld™**  
Structural Adhesive



## 3M™ Scotch-Weld™ Flexible Acrylic Adhesive 8600 Series

# The strength of a structural acrylic. The flexibility of a sealant.

Offering a unique set of benefits, 3M™ Scotch-Weld™ Flexible Acrylic Adhesive 8600 Series provides the flexibility of a sealant combined with the strength and cure speed of an acrylic adhesive, allowing you to be more flexible in your design.



**Limits bond line read-through:** Helps thin, flat surfaces maintain their aesthetic appearance.



**Flexible like a sealant:** For greater impact resistance.



**High elongation up to 200%:** Withstands stresses between dissimilar materials.



**Fast, strong cure:** For assembly speed and productivity.



**Offers new opportunities for design:** Expands what's possible.



**Non-flammable classification and low odor formulation:** to help improve the working environment.

# 3M™ Scotch-Weld™ Flexible Acrylic Adhesive 8600 Series

Designed to help you remake how you make things, our expanded range of fast and easy-to-use acrylic adhesives will free you to create new designs. They'll also help enhance productivity as you build better assemblies in a low odor environment.

**Markets include:** Transportation, Rail, Signage & Architectural Panel

**Applications include:** Panel-to-frame bonding

| Product (Color)  | Key Features   | Shelf Life | Size           | UPC               | Stock #    |
|--|--|------------|----------------|-------------------|------------|
| <b>3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8610NS (Black)</b> | 10 minute work life; 18 minute time to handling strength | 12 months* | 45 mL          | 00-638060-40836-0 | 7100233359 |
|  |  |            | 490 mL         | 00-638060-40837-7 | 7100232802 |
|  |  |            | 5 gal. drum B  | 00-638060-40838-4 | 7100234673 |
|  |  |            | 50 gal. drum B | 00-638060-40839-1 | 7100234570 |
| <b>3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8625NS (Black)</b> | 23 minute work life; 28 minute time to handling strength | 12 months* | 45 mL          | 00-638060-40972-5 | 7100244478 |
|  |  |            | 490 mL         | 00-638060-40973-2 | 7100244477 |
|  |  |            | 5 gal. drum B  | 00-638060-40974-9 | 7100244476 |
|  |  |            | 50 gal. drum B | 00-638060-40975-6 | 7100244859 |
| <b>3M™ Scotch-Weld™ Acrylic Adhesive Accelerator A3-2</b>          | Used to mix with 5 & 55 gal. 8600 Series products        | 24 months* | 1 gal. pail A  | 00-638060-40862-9 | 7100233358 |
|  |  |            | 5 gal. pail A  | 00-638060-40863-6 | 7100234571 |

\* From date of manufacture in unopened original containers kept at recommended storage conditions.

**For more information on 3M™ Scotch-Weld™ Acrylic Adhesives, visit: [3M.com/acrylicadhesives](http://3M.com/acrylicadhesives) or call 1-800-362-3550.**



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