



**Scotch-Weld™**  
Structural Adhesive



## 3M™ Scotch-Weld™ Nylon Bonder Structural Adhesive DP8910NS

# Easier bonding to nylon opens up new possibilities.

Nylon is an ideal material for higher temperature applications. However, bonding nylon requires an adhesive that can take the heat of your applications, and does not require flame treatment surface prep. Introducing 3M™ Scotch-Weld™ Nylon Bonder Structural Adhesive DP8910NS, the high temperature bonding solution that requires minimal surface prep prior to bonding.



**Structurally bonds to nylon (polyamides) without plasma or flame treatment surface preparation:**  
Helps reduce costs and production time.



**Ideal for high temperature and high humidity applications:**  
Adhesive is high temperature and humidity resistant.



**Bond nylon to dissimilar materials such as aluminum and stainless steel:**  
Better compatibility gives you more options.



**Works with a wide variety of nylon materials:** Difficult bonding is a thing of the past.



**Fast, strong cure:** For assembly speed and productivity.

# 3M™ Scotch-Weld™ Nylon Bonder Structural Adhesive DP8910NS

Designed to help you remake how you make things, our expanded range of fast and easy-to-use acrylic adhesives will free you to create new designs. They'll also help enhance productivity as you build better assemblies with high performance substrates.

**Markets include:** Automotive, EV Battery, Sporting Goods & Equipment

**Applications include:** Small joint assembly, mounting & trim attachment

Product (Color)	Key Features	Shelf Life	Size	UPC	Stock #
<b>3M™ Scotch-Weld™ Nylon Bonder Structural Adhesive DP8910NS (Black)</b>	10 minute work life; 16 minute time to handling strength	12 months*	45 mL	00-638060-40976-3	7100246046
			490 mL	00-638060-40977-0	7100246043
			5 gal. drum B	00-638060-40979-4	7100246044
			50 gal. drum B	00-638060-40982-4	7100246045
<b>3M™ Scotch-Weld™ Acrylic Adhesive Accelerator A3-2</b>	Used to mix with 5 & 55 gal. 8900 Series products	24 months*	1 gal. pail A	00-638060-40862-9	7100233358
			5 gal. pail A	00-638060-40863-6	7100234571

\* From date of manufacture in unopened original containers kept at recommended storage conditions.

**For more information on 3M™ Scotch-Weld™ Acrylic Adhesives, visit: [3M.com/acrylicadhesives](http://3M.com/acrylicadhesives) or call 1-800-362-3550.**



**Industrial Adhesives & Tapes Division**  
3M Center  
Building 225-3S-06  
St. Paul, MN 55144-1000  
1-800-362-3550  
[www.3M.com/acrylicadhesives](http://www.3M.com/acrylicadhesives)

**Warranty and Limited Remedy:** 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER EXPRESS OR IMPLIED WARRANTIES OR CONDITIONS, INCLUDING ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. If a 3M product does not conform to this warranty, the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price. **Limitation of Liability:** Except for the limited remedy above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential, regardless of the legal or equitable theory asserted.

3M and Scotch-Weld are trademarks of 3M Company.

© 2021 3M. All rights reserved. Feb 2021

70-0709-4143-3